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12/4922

Product Sheet 1 Issue 3

PREMCRETE WATERPROOFING MEMBRANES

HYDROPRUFE 3000

This Agrément Certificate Product Sheet⁽¹⁾ relates to Hydroprufe 3000, for use as a damp-proof and waterproof membrane for solid concrete floors, underground structures, reservoir roofs and for internally and externally applied tanking below ground.

(1) Hereinafter referred to as 'Certificate'.

CERTIFICATION INCLUDES:

- factors relating to compliance with Building Regulations where applicable
- factors relating to additional non-regulatory information where applicable
- independently verified technical specification
- assessment criteria and technical investigations
- design considerations
- installation guidance
- regular surveillance of production†
- formal three-yearly review†.

KEY FACTORS ASSESSED

Resistance to water and water vapour — the product, including joints, will resist the passage of moisture into the structure (see section 6).

Resistance to mechanical damage — on smooth or blinded surfaces, the membrane will accept, without damage, the limited foot traffic and loads associated with installation (see section 7).

Adhesion — the adhesion of the product to the substrate and to itself is satisfactory (see section 8).

Durability — under normal service conditions, the membrane will provide an effective barrier to moisture for the life of the structure in which it is installed (see section 11).



The BBA has awarded this Certificate to the company named above for the product described herein. This product has been assessed by the BBA as being fit for its intended use provided it is installed, used and maintained as set out in this Certificate.

On behalf of the British Board of Agrément

Date of Third issue: 10 January 2022

Originally certificated on 23 August 2012

Certificate amended on 16 January 2023 to update company name.

Certificate amended on 10 February 2023 to correct company name.

Hardy Giesler
Chief Executive Officer

The BBA is a UKAS accredited Inspection Body (No.4345).

This certificate has been amended on 16 January 2023 as part of a transition of The BBA Agrément Certificate scheme delivered under the BBA's ISO/IEC 17020 accreditation. Sections marked with the symbol † are not issued under accreditation.

Readers MUST check the validity and latest issue number of this Agrément Certificate by either referring to the BBA website or contacting the BBA directly. Any photographs are for illustrative purposes only, do not constitute advice and should not be relied upon

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Regulations

In the opinion of the BBA, Hydroprufe 3000, if used in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements of the following Building Regulations (the presence of a UK map indicates that the subject is related to the Building Regulations in the region or regions of the UK depicted):



The Building Regulations 2010 (England and Wales) (as amended)

Requirement: C2(a) **Resistance to moisture**
Comment: The product, including joints, will enable a structure to satisfy this Requirement. See sections 6 of this Certificate.

Regulation: 7(1) **Materials and workmanship**
Comment: The product is acceptable. See section 11 and the *Installation* part of this Certificate.



The Building (Scotland) Regulations 2004 (as amended)

Regulation: 8(1) **Durability, workmanship and fitness of materials**
Comment: The use of the product satisfies the requirements of this Regulation. See section 11 and the *Installation* part of this Certificate.

Regulation: 9 **Building standards applicable to construction**
Standard: 3.4 **Moisture from the ground**
Comment: The product will enable a structure to satisfy the requirements of this Standard, with reference to clauses, 3.4.2⁽¹⁾⁽²⁾, 3.4.4⁽¹⁾⁽²⁾ and 3.4.6⁽¹⁾⁽²⁾. See section 6 of this Certificate.

Standard: 7.1(a) **Statement of sustainability**
Comment: The product can contribute to meeting the relevant requirements of Regulation 9, Standards 1 to 6 and therefore will contribute to a construction meeting a bronze level of sustainability as defined in this Standard.

Regulation: 12 **Building standards applicable to conversions**
Comment: Comments made in relation to the product under Regulation 9, Standards 1 to 6, also apply to this Regulation, with reference to clause 0.1⁽¹⁾⁽²⁾ and Schedule 6⁽¹⁾⁽²⁾.

(1) Technical Handbook (Domestic).
(2) Technical Handbook (Non-Domestic).



The Building Regulations (Northern Ireland) 2012 (as amended)

Regulation: 23(a)(i)(iii)(b)(i) **Fitness of materials and workmanship**
Comment: The product is acceptable. See section 11 and the *Installation* part of this Certificate.

Regulation: 28 **Resistance to moisture and weather**
Comment: The product will enable a structure to satisfy this Regulation. See sections 6 of this Certificate.

Construction (Design and Management) Regulations 2015

Construction (Design and Management) Regulations (Northern Ireland) 2016

Information in this Certificate may assist the client, designer (including Principal Designer) and contractor (including Principal Contractor) to address their obligations under these Regulations.

See sections: 1 *Description* (1.1 and 1.2) and 3 *Delivery and site handling* (3.3) of this Certificate.

NHBC Standards 2022

In the opinion of the BBA, Hydroprufe 3000, if installed, used and maintained in accordance with this Certificate, can satisfy or contribute to satisfying the relevant requirements in relation to *NHBC Standards*, Chapters 5.1 *Substructure and ground bearing floors*, clause 5.1.20 *Damp-proofing concrete floors* and 5.4 *Waterproofing of basements and other below ground structures*, for use internally and externally.

CE marking

The Certificate holder has taken the responsibility of CE marking the product in accordance with harmonised European Standard BS EN 13967 : 2012.

Technical Specification

1 Description

1.1 Hydroprufe 3000 is a two-ply, self-adhesive, damp-proof membrane (dpm) comprising a top layer of polyethylene film (0.1 mm thick) bonded to a layer of bitumen/polymer adhesive carried on a release paper, with a selvage strip. The nominal characteristics for the product are given in Table 1.

Table 1 Characteristics

Characteristic (unit)	Value
Thickness ⁽¹⁾ (mm)	1.5
Width ⁽¹⁾ (m)	1.05
Roll length (m)	19.05
Roll weight (kg)	33
Mass per unit area (kg·m ⁻²)	1.7
Tensile strength (N·mm ⁻¹)	
MD	>2.5
CD	>2.5
Elongation (%)	
MD	>130
CD	>130
Water vapour transmission g·m ⁻² · day ⁻¹	0.09
Watertightness (60 kPa)	Pass
Resistance to impact (mm)	>500
Resistance to static loading (kg)	>20

(1) Excluding release paper.

1.2 Ancillary materials used with the membrane are:

- Hydroprufe Primer — a solution of bitumen in a petroleum aliphatic hydrocarbon supplied in 5 and 25 litre containers
- Protection board 300 — a 2 mm thick protection layer for use in reservoir roofs and, where required, in other specifications
- Hydroprufe 3000 reinforcing tape — for reinforcing at internal and external corners.
- Hydroprufe preformed fillets — for use in internal corners.

2 Manufacture

2.1 The Hydroprufe 3000 is manufactured by a compound mixing and coating process. The bitumen/polymer adhesive is blended and applied onto the release liner using knife and roll techniques and then laminated with a polyethylene film.

2.2 As part of the assessment and ongoing surveillance of product quality, the BBA has:

- agreed with the Certificate holder the quality control procedures and product testing to be undertaken
- assessed and agreed the quality control operated over batches of incoming materials
- monitored the production process and verified that it is in accordance with the documented process
- evaluated the process for management of nonconformities
- checked that equipment has been properly tested and calibrated
- undertaken to carry out the above measures on a regular basis as part of a surveillance process, to verify that the specifications and quality control operated by the manufacturer are being maintained.

3 Delivery and site handling

3.1 The product is delivered to site in rolls packed in cardboard containers bearing the Certificate holder's name and the BBA logo incorporating the number of this Certificate.

3.2 The rolls should be stacked on end and stored under cover, in a cool and dry place in original packing.

3.3 The Certificate holder has taken the responsibility of classifying and labelling the product under the *CLP Regulation (EC) No 1272 / 2008 on the classification, labelling and packaging of substances and mixtures*. Users must refer to the relevant Safety Data Sheet(s).

Assessment and Technical Investigations

The following is a summary of the assessment and technical investigations carried out on Hydroprufe 3000.

Design Considerations

4 Use

4.1 Hydroprufe 3000 is satisfactory for use as a damp-proof and waterproof membrane for above or below ground floor slabs, underground structures (such as podium slabs and roofs to underground car parks) and for internally and externally applied tanking below ground in accordance with CP 102 : 1973, Section 3 and BS 8102 : 2009.

4.2 The product can be used to provide an effective barrier to the transmission of liquid water and water vapour where Grades 1 to 3 waterproofing protection is required, as defined in Table 2 of BS 8102 : 2009.

4.3 Where Grade 3 waterproofing protection is required, the environment must also be controlled by use of ventilation, dehumidification and/or air conditioning as appropriate to ensure dampness does not occur. See also the *Additional Information* part of this Certificate relating to the NHBC Standards.

4.4 The membrane is satisfactory for use as waterproofing for reservoir roofs when protected using a suitable ballast.

4.5 The product is compatible with concrete, smooth brickwork and blockwork or screeded substrates and is resistant to those chemicals likely to be present in normal service conditions.

5 Practicability of installation

The product is designed to be installed by a competent general builder or contractor, experienced with this type of product.

6 Resistance to water and water vapour



The membrane, including joints, when completely sealed and consolidated, will adequately resist the passage of water under hydrostatic pressure and moisture from the ground and so satisfy the relevant requirements of the national Building Regulations.

7 Resistance to mechanical damage

7.1 On smooth or blinded surfaces, the membrane will accept, without damage, the limited foot traffic and loads associated with installation and will accommodate the minor movements likely to occur under normal service conditions.

7.2 The product can be damaged by sharp objects and care must be taken with exposed surfaces during construction and back filling operations.

7.3 Where damage does occur, the membrane must be repaired (see section 15).

8 Adhesion

The adhesion of Hydroprufe 3000 to the substrate and to itself, jointed as described in this Certificate, is satisfactory.

9 Effects of temperature

9.1 The product will remain flexible and capable of being formed at the minimum recommended temperatures (see section 12.4).

9.2 When installed correctly and protected immediately after installation, the product should not achieve temperatures to which slippage due to softening of the adhesive layer can occur.

10 Maintenance

As the membrane is confined and has suitable durability (see section 11), maintenance is not required. However, damage occurring prior to installation of the concrete must be repaired (see section 15).

11 Durability



The membrane, when fully protected and subjected to normal service conditions, will provide an effective barrier to the transmission of liquid water and water vapour for the life of the structure in which it is incorporated.

Installation

12 General

12.1 Installation of the Hydroprufe 3000 must be in accordance with the Certificate holder's instructions, CP 102 : 1973 Clause 11, BS 8102 : 2009, the relevant clauses of BS 8000-4 : 1989 and this Certificate.

12.2 All surfaces to which the membrane is applied must have a smooth finish, ie they should be free from cavities, projections and mortar deposits. Surfaces should be dry and free from dust and frost. Concrete surfaces should be dense. Where necessary (ie for dusty or porous substrates), the surface is primed with Hydroprufe Primer at the recommended coverage rate and allowed to dry. Vertical surfaces must always be primed.

12.3 Vertical surfaces of brickwork and blockwork should be dry and rendered to provide an even surface. Brickwork and blockwork not rendered must be flush pointed to give a smooth surface without sudden changes in level.

12.4 The membrane can be installed in all normal site conditions provided the air temperature is not below 5°C, to prevent the risk of surface condensation.

12.5 The membrane should be covered by a screed or other protective layer as soon as possible after installation. If blockwork protection is used, care must be taken to avoid damage to the membrane during construction.

13 Procedure

13.1 The release paper is removed prior to applying the membrane to the prepared substrate. As the sheet is laid the membrane must be pressed firmly from the middle to prevent trapping air.

13.2 The polyethylene strip on the selvages must be removed to expose the bitumen/polymer adhesive to facilitate lapping of the membrane.

13.3 Overlaps should be at least 50 mm onto the backing film along the roll edges, and at least 100 mm onto the backing film at the roll ends of the membrane. The membrane surface to be overlapped should be dust-free and, to ensure a watertight bond, the upper membrane should be firmly pressed down onto the lower one.

14 Applications

Solid concrete floors

14.1 It is essential that the dpm in the floor is continuous with the damp-proof course (dpc) in the surrounding walls. This is achieved by continuing the membrane up internal wall surfaces to tie in with the dpc. A sand/cement screed or rot-proof board should be laid immediately after the installation of the dpm to prevent damage.

External tanking

14.2 The membrane is applied to the horizontal site concrete base slab then applied to the external face of the structure. A minimum 300 mm wide reinforcement strip of membrane should be placed at internal angles containing a 50 by 50 mm fillet or chamfered at external angles where the horizontal surface meets a vertical surface. A protection wall of brickwork, blockwork or protection board should be used against the membrane to protect it from puncture during backfilling.

Internal tanking

14.3 The membrane is applied to the horizontal site concrete base slab as well as to the interior face of the external wall. It should be tie in with the dpc and applied down the wall and 300 mm onto the horizontal site concrete base slab. A minimum 300 mm wide reinforcement strip of membrane should be placed at internal angles containing a 50 by 50 mm fillet or chamfered at external angles where a horizontal surface meets a vertical surface. The product is applied to the walls to achieve the overlaps defined in section 13.3.

14.4 A wall, preferably concrete, must be constructed immediately after installation to protect the dpm and to resist the action of external water pressure. Where brickwork or blockwork is used it should be set 40 mm away from the membrane to enable the space to be thoroughly filled with a sand/cement mortar as the construction proceeds.

Reservoir roof

14.5 The membrane is applied to the substrate as defined in section 13 and protected using 2 mm thick Protection board 300, prior to application of protective ballast (such as paving slabs or pea gravel).

15 Repair

In the event of damage the product can be effectively repaired after cleaning by applying a patch of the material, bonded to the damaged area with suitable overlap, prior to the installation of any upper layers in accordance with the Certificate holder's instructions.

16 Tests

Tests were conducted on samples of Hydroprufe 3000 and the results assessed to determine:

- mass per unit area
- ring and ball softening point
- water vapour permeability
- tensile strength and elongation
- dimensional stability
- low temperature unrolling
- resistance to water pressure (6 metre head)
- resistance to cracking at 0 and 20°C
- low temperature flexibility at 0 and –5°C
- resistance to impact
- peel strength
- static indentation
- heat ageing for 56 days at 60°C followed by tensile strength and elongation
- heat ageing for 28 days at 60°C followed by peel strength

Tests on joints

- tensile strength of joints
- heat ageing for 28 days at 60°C followed by tensile strength
- exposure to water, 7 days at 60°C followed by tensile strength.

17 Investigations

The manufacturing process was evaluated, including the methods adopted for quality control, and details were obtained of the quality and composition of the materials used.

Bibliography

BS 8000-4 : 1989 *Workmanship on building sites — Code of practice for excavation and filling*

BS 8102 : 2009 *Code of practice for protection of below ground structures against water from the ground*

CP 102 : 1973 *Code of practice for protection of buildings against water from the ground*

BS EN 13967 : 2012 +A1:2017 *Flexible sheets for waterproofing — Plastic and rubber damp proof sheets including plastic and rubber basement tanking sheet — Definitions and characteristics*

Conditions of Certificate

Conditions

1 This Certificate:

- relates only to the product that is named and described on the front page
- is issued only to the company, firm, organisation or person named on the front page – no other company, firm, organisation or person may hold or claim that this Certificate has been issued to them
- is valid only within the UK
- has to be read, considered and used as a whole document – it may be misleading and will be incomplete to be selective
- is copyright of the BBA
- is subject to English Law.

2 Publications, documents, specifications, legislation, regulations, standards and the like referenced in this Certificate are those that were current and/or deemed relevant by the BBA at the date of issue or reissue of this Certificate.

3 This Certificate will be displayed on the BBA website, and the Certificate Holder is entitled to use the Certificate and Certificate logo, provided that the product and its manufacture and/or fabrication, including all related and relevant parts and processes thereof:

- are maintained at or above the levels which have been assessed and found to be satisfactory by the BBA
- continue to be checked as and when deemed appropriate by the BBA under arrangements that it will determine
- are reviewed by the BBA as and when it considers appropriate.

4 The BBA has used due skill, care and diligence in preparing this Certificate, but no warranty is provided.

5 In issuing this Certificate the BBA is not responsible and is excluded from any liability to any company, firm, organisation or person, for any matters arising directly or indirectly from:

- the presence or absence of any patent, intellectual property or similar rights subsisting in the product or any other product
- the right of the Certificate holder to manufacture, supply, install, maintain or market the product
- actual installations of the product, including their nature, design, methods, performance, workmanship and maintenance
- any works and constructions in which the product is installed, including their nature, design, methods, performance, workmanship and maintenance
- any loss or damage, including personal injury, howsoever caused by the product, including its manufacture, supply, installation, use, maintenance and removal
- any claims by the manufacturer relating to UKCA, UKNI or CE marking.

6 Any information relating to the manufacture, supply, installation, use, maintenance and removal of this product which is contained or referred to in this Certificate is the minimum required to be met when the product is manufactured, supplied, installed, used, maintained and removed. It does not purport in any way to restate the requirements of the Health and Safety at Work etc. Act 1974, or of any other statutory, common law or other duty which may exist at the date of issue or reissue of this Certificate; nor is conformity with such information to be taken as satisfying the requirements of the 1974 Act or of any statutory, common law or other duty of care.

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