

16.10.2025

Kit components

Product code	Description
--------------	-------------

7,193	PermaCOAT Epoxy Floor Coating
--------------	--------------------------------------

Components:

4,508	PermaCOAT Epoxy Floor Coating Base
-------	------------------------------------

4,509	PermaCOAT Epoxy Floor Coating Hardener
-------	--

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: **PermaCOAT Epoxy Floor Coating Base**

· Registration number Mixture

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

· Product category PC1 Adhesives, sealants

· Application of the substance / the mixture Coating

· Uses advised against

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Any use involving significant release of aerosol, vapour or dust in the breathing zone of workers where they are exposed without suitable respiratory protective equipment (RPE).

Processes involving extreme heat use advised against.

The product is strictly intended for industrial or professional use only.

· 1.3 Details of the supplier of the safety data sheet

· Supplier:

Permagard Products Ltd
Chitting Industrial Estate
Avonmouth
Bristol BS11 0YB
England

Tel: 0117 82 3282

Email: sales@permagard.co.uk

· Further information obtainable from: Product safety department.

· 1.4 Emergency telephone number:

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· Classification according to GB-CLP

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

· 2.2 Label elements

· Labelling according to GB-CLP The product is classified and labelled according to the GB CLP regulation.

· Hazard pictograms



GHS07

GHS09

· Signal word Warning

· Hazard-determining components of labelling:

Phenol, 2,2'-methylenebis-, polymer with 2-(chloromethyl)oxirane

Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

Oxirane, mono[(C10-16-alkyloxy)methyl] derivs.

· Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

· Precautionary statements

P261 Avoid breathing mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

(Contd. on page 2)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 1)

P501 Dispose of contents/container in accordance with local regulations.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 55492-52-9 EC number: 611-275-7	Phenol, 2,2'-methylenebis-, polymer with 2-(chloromethyl)oxirane ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	25 – 50%
CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8	Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317, EUH205 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 %	25%
CAS: 68081-84-5 EINECS: 268-358-2	Oxirane, mono[(C10-16-alkyloxy)methyl] derivs. ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317	25%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Remove the subject from the contaminated area as soon as possible.
Seek immediate medical advice.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- **Information for doctor:** Treat symptomatically and supportively.
- **4.2 Most important symptoms and effects, both acute and delayed** Allergic reactions
- **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
Combustible
In case of fire, the following can be released:
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
- **Additional information**
Cool endangered receptacles with water spray.
Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Particular danger of slipping on leaked/spilled product.
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation

(Contd. on page 3)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 2)

- **6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.

- **6.3 Methods and material for containment and cleaning up:**

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Ensure adequate ventilation.

- **6.4 Reference to other sections**

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

- **Information about fire - and explosion protection:** No special measures required.

- **7.2 Conditions for safe storage, including any incompatibilities**

- **Storage:**

- **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.

- **Information about storage in one common storage facility:** Store away from oxidising agents.

- **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.

- **Storage class:** 10

- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Appropriate engineering controls** No further data; see section 7.

- **Individual protection measures, such as personal protective equipment**

- **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

Ensure that eyewash stations and safety showers are close to the workstation location.

- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.

- **Hand protection**



Protective gloves.

Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye/face protection**



Safety glasses with side-shields conforming to EN166.

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

(Contd. on page 4)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 3)

· **Body protection:**



Protective work clothing

- Body protection must be chosen depending on product properties, activity and possible exposure.
- **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.
- **Risk management measures** The operators shall be instructed adequately.

SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· Physical state	Liquid
· Colour:	Amber coloured
· Odour:	Aromatic
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	Undetermined.
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	> 100 °C
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic at 20 °C:	1,350 mPas
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C:	1.3 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.

· **9.2 Other information**

· Appearance:	
· Form:	Liquid
· Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not self-igniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not determined.
· Information with regard to physical hazard classes	Not applicable

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:**
 - Strong acids.
 - Strong bases.
 - Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Nitrogen oxides (NO_x)

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

(Contd. on page 5)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 4)

- **Primary irritant effect:**
- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation**
Causes serious eye irritation.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:** May cause sensitisation in susceptible persons.
- **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients are listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** Not easily biodegradable
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
Toxic for aquatic organisms
Also poisonous for fish and plankton in water bodies.
Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Recommended Hierarchy of Controls:
 - Minimise waste;
 - Reuse if not contaminated;
 - Recycle, if possible; or
 - Safe disposal (if all else fails).
 Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Contact waste processors for recycling information.
Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.
- **Uncleaned packaging:**
- **Recommendation:**
Do not reuse empty containers - dispose of in accordance with the regulations issued by the appropriate local authorities.
Disposal must be made according to official regulations.
Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating.
Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

SECTION 14: Transport information

· 14.1 UN number or ID number	
· ADR, IMDG, IATA	UN3082
· 14.2 UN proper shipping name	
· ADR	UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700))
· IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin); epoxy

(Contd. on page 6)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 5)

<ul style="list-style-type: none"> · IATA 	resin (number average molecular weight ≤ 700)), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700))
<ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR <div style="display: flex; align-items: center; gap: 10px;">   </div> <ul style="list-style-type: none"> · Class · Label 	9 (M6) Miscellaneous dangerous substances and articles. 9
<ul style="list-style-type: none"> · IMDG, IATA <div style="display: flex; align-items: center; gap: 10px;">   </div> <ul style="list-style-type: none"> · Class · Label 	9 Miscellaneous dangerous substances and articles. 9
<ul style="list-style-type: none"> · 14.4 Packing group · ADR, IMDG, IATA 	III
<ul style="list-style-type: none"> · 14.5 Environmental hazards: · Marine pollutant: · Special marking (ADR): · Special marking (IATA): 	Product contains environmentally hazardous substances: Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) Symbol (fish and tree) Symbol (fish and tree) Symbol (fish and tree)
<ul style="list-style-type: none"> · 14.6 Special precautions for user · Hazard identification number (Kemler code): · Emergency Action Code: · EMS Number: · Stowage Category 	Warning: Miscellaneous dangerous substances and articles. 90 •3Z F-A,S-F A
<ul style="list-style-type: none"> · 14.7 Maritime transport in bulk according to IMO instruments 	Not applicable.
<ul style="list-style-type: none"> · Transport/Additional information: 	Amounts up to 5kg or 5L per single or inner package are not regulated according to ADR/RID SP 375, IMDG 2.10.2.7 and IATA SP A197.
<ul style="list-style-type: none"> · ADR · Limited quantities (LQ) · Excepted quantities (EQ) · Transport category · Tunnel restriction code 	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml 3 (-)
<ul style="list-style-type: none"> · IMDG · Limited quantities (LQ) · Excepted quantities (EQ) 	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
<ul style="list-style-type: none"> · UN "Model Regulation": 	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN); EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT ≤ 700)), 9, III

(Contd. on page 7)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Base

(Contd. of page 6)

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Poisons Act

· Regulated explosives precursors
--

None of the ingredients are listed.

· Regulated poisons

None of the ingredients are listed.

· Reportable explosives precursors

None of the ingredients are listed.

· Reportable poisons

None of the ingredients are listed.

- Control Of Major Accident Hazards Regulations 2015 (COMAH)
- Named dangerous substances - ANNEX I None of the ingredients are listed.
- COMAH category E2
- Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

- **Relevant phrases**

H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H319 Causes serious eye irritation.
 H411 Toxic to aquatic life with long lasting effects.
 EUH205 Contains epoxy constituents. May produce an allergic reaction.

- **Training hints**

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

- **Department issuing SDS:** Product safety department.

- **Abbreviations and acronyms:**

UK- REACH: The UK REACH etc. (Amendment etc.) (EU Exit) Regulations 2019 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
 GB- CLP: Retained GB CLP Regulation (EU) No. 1272/2008 as amended for Great Britain on the Classification, Labelling and Packaging of Chemicals.
 ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
 IMDG: International Maritime Code for Dangerous Goods
 IATA: International Air Transport Association
 GHS: Globally Harmonised System of Classification and Labelling of Chemicals
 EINECS: European Inventory of Existing Commercial Chemical Substances
 ELINCS: European List of Notified Chemical Substances
 CAS: Chemical Abstracts Service (division of the American Chemical Society)
 PBT: Persistent, Bioaccumulative and Toxic
 vPvB: very Persistent and very Bioaccumulative
 Skin Irrit. 2: Skin corrosion/irritation – Category 2
 Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
 Skin Sens. 1: Skin sensitisation – Category 1
 Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: **PermaCOAT Epoxy Floor Coating Hardener**

· Registration number Mixture

· 1.2 Relevant identified uses of the substance or mixture and uses advised against

· Product category PC1 Adhesives, sealants

· Application of the substance / the mixture Coating

· Uses advised against

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Any use involving significant release of aerosol, vapour or dust in the breathing zone of workers where they are exposed without suitable respiratory protective equipment (RPE).

Processes involving extreme heat use advised against.

The product is strictly intended for industrial or professional use only.

· 1.3 Details of the supplier of the safety data sheet

· Supplier:

Permagard Products Ltd
Chittening Industrial Estate
Avonmouth
Bristol BS11 0YB
England

Tel: 0117 82 3282

Email: sales@permagard.co.uk

· Further information obtainable from: Product safety department.

· 1.4 Emergency telephone number:

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· 2.1 Classification of the substance or mixture

· Classification according to GB-CLP

Skin Irrit. 2 H315 Causes skin irritation.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

· 2.2 Label elements

· Labelling according to GB-CLP The product is classified and labelled according to the GB CLP regulation.

· Hazard pictograms



GHS05

GHS07

· Signal word Danger

· Hazard-determining components of labelling:

Tetraethylenepentamine

2,4,6-tris(dimethylaminomethyl)phenol

· Hazard statements

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

· Precautionary statements

P261 Avoid breathing mist/vapours/spray.

P280 Wear protective gloves / eye protection / face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P362+P364 Take off contaminated clothing and wash it before reuse.

P501 Dispose of contents/container in accordance with local regulations.

(Contd. on page 2)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 1)

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** Mixture of substances listed below with nonhazardous additions.

· Dangerous components:		
CAS: 90-72-2 EINECS: 202-013-9 Index number: 603-069-00-0 Reg.nr.: 01-2119560597-27-XXXX	2,4,6-tris(dimethylaminomethyl)phenol ⚠ Skin Corr. 1C, H314; Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302 ATE: LD50 oral: 500 mg/kg	1 – 2.5%
CAS: 112-57-2 EINECS: 203-986-2 Index number: 612-060-00-0	Tetraethylenepentamine ⚠ Skin Corr. 1B, H314; ⚠ Aquatic Chronic 2, H411; ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Skin Sens. 1, H317 ATE: LD50 oral: 500 mg/kg	1 – < 2.5%

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- **Information for doctor:**
Inhalation of an aerosol of this substance may cause lung oedema.
Treat symptomatically and supportively.
- **4.2 Most important symptoms and effects, both acute and delayed** Allergic reactions
- **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
Combustible
In case of fire, the following can be released:
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
- **Additional information**
Cool endangered receptacles with water spray.
Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Particular danger of slipping on leaked/spilled product.
Ensure adequate ventilation
Wear protective equipment. Keep unprotected persons away.

(Contd. on page 3)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 2)

· **6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.

· **6.3 Methods and material for containment and cleaning up:**

Contain and collect spillage with non-combustible, absorbent material e.g.sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Ensure adequate ventilation.

· **6.4 Reference to other sections**

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

· **7.1 Precautions for safe handling**

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.
Ensure good ventilation/exhaustion at the workplace.
Open and handle receptacle with care.
Prevent formation of aerosols.
Safety showers and eye wash facilities should be available at the work area.

· **Information about fire - and explosion protection:** Keep respiratory protective device available.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:**

Prevent any seepage into the ground.
Store only in the original receptacle.

· **Information about storage in one common storage facility:** Store away from oxidising agents.

· **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.

· **Storage class:** 10

· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· **8.1 Control parameters**

· **Ingredients with limit values that require monitoring at the workplace:**

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· **DNELs**

CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Oral	Long-term systemic effects	75 µg/kg bw/day (general population)
Dermal	Long-term systemic effects	75 µg/kg bw/day (general population)
		150 µg/kg bw/day (worker)
Inhalative	Short-term systemic effects	75 µg/kg bw/day (general population)
		600 µg/kg bw/day (worker)
	Short-term systemic effects	2.1 mg/m ³ (worker)
	Long-term systemic effects	130 µg/m ³ (general population)
		530 µg/m ³ (worker)
	Short-term systemic effects	130 µg/m ³ (general population)

· **PNECs**

CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

Freshwater	46 µg/L
Freshwater - Intermittent releases	460 µg/L
Marine water	4.6 µg/L
Marine Water - Intermittent releases	46 µg/L
Sewage Treatment Plant	200 µg/L
Sediment (freshwater)	262.1 µg/kg
Sediment (marine water)	26.211 µg/kg
Soil	25.4 µg/kg

· **Additional information:** The lists valid during the making were used as basis.

· **8.2 Exposure controls**

· **Appropriate engineering controls** No further data; see section 7.

(Contd. on page 4)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 3)

- **Individual protection measures, such as personal protective equipment**
- **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
Keep away from foodstuffs, beverages and feed.
Immediately remove all soiled and contaminated clothing
Wash hands before breaks and at the end of work.
Store protective clothing separately.
Avoid contact with the eyes and skin.
Ensure that eyewash stations and safety showers are close to the workstation location.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Hand protection**



Protective gloves.
Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
Nitrile rubber, NBR
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection**



Safety glasses with side-shields conforming to EN166.
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

- **Body protection:**



Protective work clothing

Do not get on skin or clothing. Wear clothing and footwear that cannot be penetrated by the product. Suitable protective equipment may include: Chemical resistant boots, Chemical resistant apron, Full chemical protective suit with a hood, Chemical protective suit consisting of a jacket and trousers. The jacket should be buttoned up to the neck, sleeves sealed at the gloves, and trouser legs worn outside the boots. These precautions are required to prevent the clothing from accidentally trapping product against the skin.

- **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.
- **Risk management measures** The operators shall be instructed adequately.

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Physical state** Liquid
- **Colour:** Grey
- **Odour:** Ammonia-like
- **Melting point/freezing point:** Undetermined.
- **Boiling point or initial boiling point and boiling range** Undetermined.
- **Flammability** Not applicable.
- **Lower and upper explosion limit**
- **Lower:** Not determined.
- **Upper:** Not determined.
- **Flash point:** > 100 °C
- **Auto-ignition temperature:** Not applicable.
- **Decomposition temperature:** Not determined.
- **pH** Not determined.
- **Viscosity:**
- **Kinematic viscosity** Not determined.
- **Dynamic at 20 °C:** 1,500 mPas
- **Solubility**
- **water:** Not miscible or difficult to mix.
- **Partition coefficient n-octanol/water (log value)** Not determined.
- **Vapour pressure:** Not determined.

(Contd. on page 5)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 4)

<ul style="list-style-type: none"> · Density and/or relative density · Density at 20 °C: 1.2 g/cm³ · Relative density Not determined. · Vapour density Not determined.
<ul style="list-style-type: none"> · 9.2 Other information · Appearance: · Form: Liquid · Important information on protection of health and environment, and on safety. · Ignition temperature: Product is not self-igniting. · Explosive properties: Product does not present an explosion hazard. · Change in condition · Evaporation rate Not determined.
<ul style="list-style-type: none"> · Information with regard to physical hazard classes Not applicable

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:**
 - Strong acids.
 - Strong bases.
 - Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Nitrogen oxides (NO_x)

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· **LD/LC50 values relevant for classification:**

ATE (Acute Toxicity Estimates)

Oral	LD50	16,667 mg/kg
Dermal	LD50	44,000 mg/kg (rabbit)

CAS: 112-57-2 Tetraethylenepentamine

Dermal	LD50	660 mg/kg (rabbit)
--------	------	--------------------

- **Primary irritant effect:**
- **Skin corrosion/irritation** Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:** May cause sensitisation in susceptible persons.
- **11.2 Information on other hazards**

· **Endocrine disrupting properties**

None of the ingredients are listed.

SECTION 12: Ecological information

· **12.1 Toxicity**

· **Aquatic toxicity:**

CAS: 90-72-2 2,4,6-tris(dimethylaminomethyl)phenol

EC50 (72 h)	46.7 mg/l (algae)
-------------	-------------------

- **12.2 Persistence and degradability** Not easily biodegradable

(Contd. on page 6)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 5)

- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Recommended Hierarchy of Controls:
 - Minimise waste;
 - Reuse if not contaminated;
 - Recycle, if possible; or
 - Safe disposal (if all else fails).
 Must not be disposed together with household garbage. Do not allow product to reach sewage system.
Contact waste processors for recycling information.
Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.
- **Uncleaned packaging:**
- **Recommendation:**
Do not reuse empty containers - dispose of in accordance with the regulations issued by the appropriate local authorities.
Disposal must be made according to official regulations.
Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating.
Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

SECTION 14: Transport information

· 14.1 UN number or ID number · ADR, IMDG, IATA	Not applicable
· 14.2 UN proper shipping name · ADR, IMDG, IATA	Not applicable
· 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class	Not applicable
· 14.4 Packing group · ADR, IMDG, IATA	Not applicable
· 14.5 Environmental hazards:	Not applicable.
· 14.6 Special precautions for user	Not applicable.
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· UN "Model Regulation":	Not applicable

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Poisons Act**

· Regulated explosives precursors None of the ingredients are listed.
· Regulated poisons None of the ingredients are listed.
· Reportable explosives precursors None of the ingredients are listed.
· Reportable poisons None of the ingredients are listed.

(Contd. on page 7)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 16.10.2025

Version number 1

Revision: 16.10.2025

Trade name: PermaCOAT Epoxy Floor Coating Hardener

(Contd. of page 6)

- **Control Of Major Accident Hazards Regulations 2015 (COMAH)**
- **Named dangerous substances - ANNEX I** None of the ingredients are listed.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· **Relevant phrases**

- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H411 Toxic to aquatic life with long lasting effects.

· **Training hints**

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· **Department issuing SDS:** Product safety department.

· **Abbreviations and acronyms:**

- UK- REACH: The UK REACH etc. (Amendment etc.) (EU Exit) Regulations 2019 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals
- GB- CLP: Retained GB CLP Regulation (EU) No. 1272/2008 as amended for Great Britain on the Classification, Labelling and Packaging of Chemicals.
- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- DNEL: Derived No-Effect Level (UK REACH)
- PNEC: Predicted No-Effect Concentration (UK REACH)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- ATE: Acute toxicity estimate values
- Acute Tox. 4: Acute toxicity – Category 4
- Skin Corr. 1B: Skin corrosion/irritation – Category 1B
- Skin Corr. 1C: Skin corrosion/irritation – Category 1C
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Dam. 1: Serious eye damage/eye irritation – Category 1
- Skin Sens. 1: Skin sensitisation – Category 1
- Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2