

18.07.2025

Kit components

Product code	Description
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7,091	PermaSEAL PRO One Coat DPM
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Components:

4,383	PermaSEAL PRO One Coat DPM - Base
4,384	PermaSEAL PRO One Coat DPM – Hardener

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** PermaSEAL PRO One Coat DPM - Base

· **Registration number** Mixture

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Product category** PC1 Adhesives, sealants

· **Application of the substance / the mixture** Damp Proof Membrane

· **Uses advised against**

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Any use involving significant release of aerosol, vapour or dust in the breathing zone of workers where they are exposed without suitable respiratory protective equipment (RPE).

Processes involving extreme heat use advised against.

The product is strictly intended for industrial or professional use only.

· **1.3 Details of the supplier of the safety data sheet**

· **Supplier:**

Permagard Products Ltd
Chittening Industrial Estate
Avonmouth
Bristol BS11 0YB
England

Tel: 0117 82 3282

Email: sales@permagard.co.uk

· **Further information obtainable from:** Product safety department.

· **1.4 Emergency telephone number:**

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to GB-CLP**

Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2 H319 Causes serious eye irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

· **2.2 Label elements**

· **Labelling according to GB-CLP** The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**



GHS07

GHS09

· **Signal word** Warning

· **Hazard-determining components of labelling:**

reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700)

Bisphenol F Type Epoxy Resin

oxirane, mono[(C12-14-alkyloxy)methyl] derivs

· **Hazard statements**

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H317 May cause an allergic skin reaction.

H411 Toxic to aquatic life with long lasting effects.

· **Precautionary statements**

P261 Avoid breathing mist/vapours/spray.

P273 Avoid release to the environment.

P280 Wear protective gloves / eye protection / face protection.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

(Contd. on page 2)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 1)

P501 Dispose of contents/container in accordance with local regulations.

- Additional information:
EUH205 Contains epoxy constituents. May produce an allergic reaction.
- 2.3 Other hazards
- Results of PBT and vPvB assessment
- PBT: Not applicable.
- vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- 3.2 Mixtures
- Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:		
CAS: 25068-38-6 NLP: 500-033-5 Index number: 603-074-00-8	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317, EUH205 Specific concentration limits: Eye Irrit. 2; H319: C ≥ 5 % Skin Irrit. 2; H315: C ≥ 5 %	25 – 50%
CAS: 28064-14-4 NLP: 500-108-2	Bisphenol F Type Epoxy Resin ⚠ Aquatic Chronic 2, H411; ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	10 – < 25%
CAS: 68609-97-2 EINECS: 271-846-8 Index number: 603-103-00-4 Reg.nr.: 01-2119485289-22-XXXX	oxirane, mono[(C12-14-alkyloxy)methyl] derivs ⚠ Skin Irrit. 2, H315; Skin Sens. 1, H317	2.5 – < 10%

- Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- 4.1 Description of first aid measures
- General information: Immediately remove any clothing soiled by the product.
- After inhalation:
Remove the subject from the contaminated area as soon as possible.
Seek immediate medical advice.
- After skin contact:
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- After eye contact: Rinse opened eye for several minutes under running water. Then consult a doctor.
- After swallowing:
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- Information for doctor: Treat symptomatically and supportively.
- 4.2 Most important symptoms and effects, both acute and delayed Allergic reactions
- 4.3 Indication of any immediate medical attention and special treatment needed No further relevant information available.

SECTION 5: Firefighting measures

- 5.1 Extinguishing media
- Suitable extinguishing agents:
CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture
Combustible
In case of fire, the following can be released:
Carbon monoxide and carbon dioxide
Chlorine compounds
- 5.3 Advice for firefighters
- Protective equipment:
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.
- Additional information
Cool endangered receptacles with water spray.
Collect contaminated fire fighting water separately. It must not enter the sewage system.

(Contd. on page 3)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 2)

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Particular danger of slipping on leaked/spilled product.
Wear protective equipment. Keep unprotected persons away.
Ensure adequate ventilation

6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.
Inform respective authorities in case of seepage into water course or sewage system.

6.3 Methods and material for containment and cleaning up:

Contain and collect spillage with non-combustible, absorbent material e.g.sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
Ensure adequate ventilation.

6.4 Reference to other sections

See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.
Prevent formation of aerosols.
Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.
Information about fire - and explosion protection: No special measures required.

7.2 Conditions for safe storage, including any incompatibilities

Storage:

Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.

Information about storage in one common storage facility: Store away from oxidising agents.

Further information about storage conditions:

Store in cool, dry conditions in well sealed receptacles.
Protect from heat and direct sunlight.

Storage class: 10

7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

DNELs

CAS: 68609-97-2 oxirane, mono[(C12-14-alkyloxy)methyl] derivs

Oral	Long-term systemic effects	500 µg/kg bw/day (general population)
Dermal	Long-term systemic effects	1 mg/kg bw/day (worker)
	Long-term systemic effects	500 µg/kg bw/day (general population)
Inhalative	Long-term systemic effects	3.6 mg/m³ (worker)
	Long-term systemic effects	870 µg/m³ (general population)

PNECs

CAS: 68609-97-2 oxirane, mono[(C12-14-alkyloxy)methyl] derivs

Freshwater	105.8 µg/L
Freshwater - Intermittent releases	72 µg/L
Marine water	10.58 µg/L
Sewage Treatment Plant	10 mg/L
Sediment (freshwater)	307.16 mg/kg
Sediment (marine water)	30.72 mg/kg
Soil	1.234 mg/kg

Additional information: The lists valid during the making were used as basis.

8.2 Exposure controls

Appropriate engineering controls No further data; see section 7.

Individual protection measures, such as personal protective equipment

General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

(Contd. on page 4)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 3)

- Keep away from foodstuffs, beverages and feed.
- Immediately remove all soiled and contaminated clothing
- Wash hands before breaks and at the end of work.
- Avoid contact with the eyes and skin.
- Ensure that eyewash stations and safety showers are close to the workstation location.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Hand protection**



Protective gloves.
Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

• **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

• **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• **Eye/face protection**



Safety glasses with side-shields conforming to EN166.
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

• **Body protection:**



Protective work clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

- **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.
- **Risk management measures** The operators shall be instructed adequately.

SECTION 9: Physical and chemical properties

• **9.1 Information on basic physical and chemical properties**

• **General Information**

• **Physical state**

Liquid

• **Colour:**

Black

• **Odour:**

Barely perceptible

• **Odour threshold:**

Not determined.

• **Melting point/freezing point:**

Undetermined.

• **Boiling point or initial boiling point and boiling range**

> 200 °C

• **Flammability**

Not applicable.

• **Lower and upper explosion limit**

• **Lower:**

Not determined.

• **Upper:**

Not determined.

• **Flash point:**

> 150 °C

• **Decomposition temperature:**

Not determined.

• **pH**

Not determined.

• **Viscosity:**

• **Kinematic viscosity**

Not determined.

• **Dynamic:**

Not determined.

• **Solubility**

• **water:**

Not miscible or difficult to mix.

• **Partition coefficient n-octanol/water (log value)**

Not determined.

• **Vapour pressure:**

Not determined.

• **Density and/or relative density**

• **Density at 20 °C:**

1.65 g/cm³

• **Relative density**

Not determined.

• **Vapour density**

Not determined.

(Contd. on page 5)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 4)

9.2 Other information	
· Appearance:	
· Form:	Liquid
Important information on protection of health and environment, and on safety.	
· Ignition temperature:	Product is not self-igniting.
· Explosive properties:	Product does not present an explosion hazard.
· Change in condition	
· Evaporation rate	Not determined.
Information with regard to physical hazard classes	
· Explosives	Not applicable
· Flammable gases	Not applicable
· Aerosols	Not applicable
· Oxidising gases	Not applicable
· Gases under pressure	Not applicable
· Flammable liquids	Not applicable
· Flammable solids	Not applicable
· Self-reactive substances and mixtures	Not applicable
· Pyrophoric liquids	Not applicable
· Pyrophoric solids	Not applicable
· Self-heating substances and mixtures	Not applicable
· Substances and mixtures, which emit flammable gases in contact with water	Not applicable
· Oxidising liquids	Not applicable
· Oxidising solids	Not applicable
· Organic peroxides	Not applicable
· Corrosive to metals	Not applicable
· Desensitised explosives	Not applicable

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:**
 - Strong acids.
 - Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Chlorine compounds

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation**
 - Causes skin irritation.
- **Serious eye damage/irritation**
 - Causes serious eye irritation.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:** May cause sensitisation in susceptible persons.
- **11.2 Information on other hazards**

· Endocrine disrupting properties

None of the ingredients are listed.

(Contd. on page 6)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 5)

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** Not easily biodegradable
- **12.3 Bioaccumulative potential** Contains components with the potential to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.
- **12.7 Other adverse effects**
- **Remark:** Toxic for fish
- **Additional ecological information:**
- **General notes:**
 - Toxic for aquatic organisms
 - Also poisonous for fish and plankton in water bodies.
 - Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water
 - Do not allow product to reach ground water, water course or sewage system.
 - Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
 - Recommended Hierarchy of Controls:
 - Minimise waste;
 - Reuse if not contaminated;
 - Recycle, if possible; or
 - Safe disposal (if all else fails).
- Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- Contact waste processors for recycling information.
- Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.
- **Uncleaned packaging:**
- **Recommendation:**
 - Do not reuse empty containers - dispose of in accordance with the regulations issued by the appropriate local authorities.
 - Disposal must be made according to official regulations.
 - Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating.
 - Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

SECTION 14: Transport information

· 14.1 UN number or ID number	UN3082
· ADR/RID/ADN, IMDG, IATA	
· 14.2 UN proper shipping name · ADR/RID/ADN	UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700), Bisphenol F Type Epoxy Resin)
· IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700), Bisphenol F Type Epoxy Resin), MARINE POLLUTANT
· IATA	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700), Bisphenol F Type Epoxy Resin)

(Contd. on page 7)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended


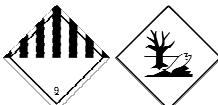
Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 6)

· 14.3 Transport hazard class(es)	
· ADR/RID/ADN	
	
· Class · Label	9 (M6) Miscellaneous dangerous substances and articles. 9
· IMDG, IATA	
	
· Class · Label	9 Miscellaneous dangerous substances and articles. 9
· 14.4 Packing group · ADR/RID/ADN, IMDG, IATA	
III	
· 14.5 Environmental hazards:	
· Marine pollutant: · Special marking (ADR/RID/ADN): · Special marking (IATA):	Product contains environmentally hazardous substances: reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight = 700) Symbol (fish and tree) Symbol (fish and tree) Symbol (fish and tree)
· 14.6 Special precautions for user · Hazard identification number (Kemler code):	
Warning: Miscellaneous dangerous substances and articles. 90	
· Hazchem Code: · EMS Number: · Stowage Category	•3Z F-A,S-F A
· 14.7 Maritime transport in bulk according to IMO instruments	
Not applicable.	
· Transport/Additional information:	
Amounts up to 5kg or 5L per single or inner package are not regulated according to ADR/RID SP 375, IMDG 2.10.2.7 and IATA SP A197.	
· ADR/RID/ADN · Limited quantities (LQ) · Excepted quantities (EQ)	
5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml	
· Transport category · Tunnel restriction code	
3 (-)	
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	
5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml	
· UN "Model Regulation":	
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (REACTION PRODUCT: BISPHENOL-A-(EPICHLORHYDRIN) EPOXY RESIN (NUMBER AVERAGE MOLECULAR WEIGHT = 700), BISPHENOL F TYPE EPOXY RESIN), 9, III	

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Poisons Act

Regulated explosives precursors

None of the ingredients are listed.

(Contd. on page 8)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM - Base

(Contd. of page 7)

· Regulated poisons
None of the ingredients are listed.
· Reportable explosives precursors
None of the ingredients are listed.
· Reportable poisons
None of the ingredients are listed.

- **Control Of Major Accident Hazards Regulations 2015 (COMAH)**
- **Named dangerous substances - ANNEX I** None of the ingredients are listed.
- **COMAH category** E2
- **Qualifying quantity (tonnes) for the application of lower-tier requirements** 200 t
- **Qualifying quantity (tonnes) for the application of upper-tier requirements** 500 t
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· **Relevant phrases**

- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H411 Toxic to aquatic life with long lasting effects.
- EUH205 Contains epoxy constituents. May produce an allergic reaction.

· **Training hints**

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· **Department issuing SDS:** Product safety department.

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (UK REACH)

PNEC: Predicted No-Effect Concentration (UK REACH)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· **1.1 Product identifier**

· **Trade name:** PermaSEAL PRO One Coat DPM – Hardener

· **Registration number** Mixture

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Product category** PC1 Adhesives, sealants

· **Application of the substance / the mixture** Damp Proof Membrane

· **Uses advised against**

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Any use involving significant release of aerosol, vapour or dust in the breathing zone of workers where they are exposed without suitable respiratory protective equipment (RPE).

Processes involving extreme heat use advised against.

The product is strictly intended for industrial or professional use only.

· **1.3 Details of the supplier of the safety data sheet**

· **Supplier:**

Permagard Products Ltd
Chittering Industrial Estate
Avonmouth
Bristol BS11 0YB
England

Tel: 0117 82 3282

Email: sales@permagard.co.uk

· **Further information obtainable from:** Product safety department.

· **1.4 Emergency telephone number:**

Members of the public seeking specific information on poisons should contact:

In England and Wales: NHS 111 - dial 111

In Scotland: NHS 24 - dial 111

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to GB-CLP**

Skin Corr. 1B H314 Causes severe skin burns and eye damage.

Eye Dam. 1 H318 Causes serious eye damage.

Skin Sens. 1 H317 May cause an allergic skin reaction.

Repr. 1B H360F May damage fertility.

STOT SE 3 H335 May cause respiratory irritation.

Aquatic Chronic 2 H411 Toxic to aquatic life with long lasting effects.

· **2.2 Label elements**

· **Labelling according to GB-CLP** The product is classified and labelled according to the GB CLP regulation.

· **Hazard pictograms**



GHS05

GHS07

GHS08

GHS09

· **Signal word** Danger

· **Hazard-determining components of labelling:**

Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

bisphenol A

benzyl alcohol

3,6-diazoctanethylenediamin

· **Hazard statements**

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H360F May damage fertility.

H335 May cause respiratory irritation.

H411 Toxic to aquatic life with long lasting effects.

(Contd. on page 2)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 1)

Precautionary statements

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P310 Immediately call a POISON CENTER/doctor.

P362+P364 Take off contaminated clothing and wash it before reuse.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local regulations.

2.3 Other hazards

Results of PBT and vPvB assessment

• **PBT:** Not applicable.

• **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

• **Description:** Mixture of substances listed below with nonhazardous additions.

Dangerous components:

EC number: 939-071-6	Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine ⚠ Repr. 2, H361f; ⚠ Skin Corr. 1B, H314; Eye Dam. 1, H318; ⚠ Aquatic Chronic 2, H411; ⚠ Skin Sens. 1, H317; STOT SE 3, H335	50 – 100%
CAS: 100-51-6 EINECS: 202-859-9 Index number: 603-057-00-5 Reg.nr.: 01-2119492630-38-XXXX	benzyl alcohol ⚠ Acute Tox. 4, H302; Acute Tox. 4, H332; Skin Sens. 1B, H317 ATE: LD50 oral: 1,200 mg/kg LC50/4 h inhalative: 11 mg/l	2.5 – 10%
CAS: 25513-64-8 EINECS: 247-063-2 Reg.nr.: 01-2119560598-25-XXXX	2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine ⚠ Skin Corr. 1C, H314; Eye Dam. 1, H318; ⚠ Acute Tox. 4, H302; Skin Sens. 1A, H317 ATE: LD50 oral: 500 mg/kg	5 – 10%
CAS: 80-05-7 EINECS: 201-245-8 Index number: 604-030-00-0	bisphenol A ⚠ Repr. 1B, H360F; ⚠ Eye Dam. 1, H318; ⚠ Aquatic Acute 1, H400 (M=1); Aquatic Chronic 2, H411 (M=10); ⚠ Skin Sens. 1, H317; STOT SE 3, H335	0.3 – < 1%
CAS: 112-24-3 EINECS: 203-950-6 Index number: 612-059-00-5	3,6-diazaoctanethylenediamin ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H312; Skin Sens. 1, H317; Aquatic Chronic 3, H412	0.1 – < 1%
• SVHC		
CAS: 80-05-7	bisphenol A	

• **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

• **General information:** Immediately remove any clothing soiled by the product.

After inhalation:

In case of inhalation:

- Provide fresh air.

- In case of breathing difficulties administer oxygen.

- No mouth-to-mouth or mouth-to-nose resuscitation. Use respiratory bag or oxygen resuscitation apparatus.

- Do not leave patient unattended.

Seek immediate medical advice.

In case of unconsciousness place patient stably in side position for transportation.

After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

Chemical burns must be treated promptly by a physician.

After eye contact:

Rinse opened eye for several minutes under running water.

Take to a hospital immediately.

After swallowing:

Wash mouth out with water

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

Information for doctor:

Inhalation of an aerosol of this substance may cause lung oedema.

Treat symptomatically and supportively.

4.2 Most important symptoms and effects, both acute and delayed

Allergic reactions

(Contd. on page 3)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 2)

Corrosive damage to gastro-intestinal tract.

• **Hazards** Danger of gastric perforation.

• **4.3 Indication of any immediate medical attention and special treatment needed** No further relevant information available.

SECTION 5: Firefighting measures

• 5.1 Extinguishing media

• **Suitable extinguishing agents:**

CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

Use fire extinguishing methods suitable to surrounding conditions.

• **For safety reasons unsuitable extinguishing agents:** Water with full jet

• **5.2 Special hazards arising from the substance or mixture**

Combustible

Corrosive liquid.

In case of fire, the following can be released:

Carbon monoxide and carbon dioxide

Nitrogen oxides (NO_x)

Formaldehyde

• **5.3 Advice for firefighters**

• **Protective equipment:**

Wear self-contained respiratory protective device.

Do not inhale explosion gases or combustion gases.

Wear fully protective suit.

• **Additional information**

Cool endangered receptacles with water spray.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

• **6.1 Personal precautions, protective equipment and emergency procedures**

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

• **6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

• **6.3 Methods and material for containment and cleaning up:**

Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Ensure adequate ventilation.

• **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

• **7.1 Precautions for safe handling**

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

Prevent formation of aerosols.

Safety showers and eye wash facilities should be available at the work area.

• **Information about fire - and explosion protection:** Keep respiratory protective device available.

• **7.2 Conditions for safe storage, including any incompatibilities**

• **Storage:**

• **Requirements to be met by storerooms and receptacles:**

Prevent any seepage into the ground.

Store only in the original receptacle.

• **Information about storage in one common storage facility:** Store away from oxidising agents.

• **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

• **Storage class:** 6.1 C

• **7.3 Specific end use(s)** No further relevant information available.

(Contd. on page 4)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 3)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

DNELs

Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine

Oral	Long-term systemic effects	150 µg/kg bw/day (general population)
Inhalative	Long-term systemic effects	1.05 mg/m ³ (worker)
	Long-term systemic effects	260 µg/m ³ (general population)

CAS: 100-51-6 benzyl alcohol

Oral	Long-term systemic effects	4 mg/kg bw/day (general population)
	Short-term systemic effects	20 mg/kg bw/day (general population)
Dermal	Long-term systemic effects	4 mg/kg bw/day (general population)
		8 mg/kg bw/day (worker)
	Short-term systemic effects	20 mg/kg bw/day (general population)
		40 mg/kg bw/day (worker)
Inhalative	Long-term systemic effects	5.4 mg/m ³ (general population)
		22 mg/m ³ (worker)
	Short-term systemic effects	27 mg/m ³ (general population)
		110 mg/m ³ (worker)

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

Oral	Long-term systemic effects	50 µg/kg bw/day (general population)
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PNECs

Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine

Freshwater	4.94 µg/L
Freshwater - Intermittent releases	49.9 µg/L
Marine water	494 ng/L
Sewage Treatment Plant	660 µg/L
Sediment (freshwater)	2.49 mg/kg
Sediment (marine water)	249 µg/kg
Soil	496 µg/kg
Secondary poisoning	6.67 mg/kg food

CAS: 100-51-6 benzyl alcohol

Freshwater	1 – 1.02 mg/L
Freshwater - Intermittent releases	2.3 mg/L
Marine water	100 – 102 µg/L
Sewage Treatment Plant	39 mg/L
Sediment (freshwater)	5.27 mg/kg
Sediment (marine water)	527 µg/kg
Soil	456 µg/kg

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

Freshwater	102 µg/L
Freshwater - Intermittent releases	315 µg/L
Marine water	10.2 µg/L
Sewage Treatment Plant	72 mg/L
Sediment (freshwater)	622 µg/kg
Sediment (marine water)	62 µg/kg
Soil	10 mg/kg

• **Additional information:** The lists valid during the making were used as basis.

8.2 Exposure controls

• **Appropriate engineering controls** No further data; see section 7.

• **Individual protection measures, such as personal protective equipment**

• **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

(Contd. on page 5)

Safety Data Sheet according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 4)

- Wash hands before breaks and at the end of work.
- Store protective clothing separately.
- Avoid contact with the eyes and skin.
- Ensure that eyewash stations and safety showers are close to the workstation location.
- **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.
- **Hand protection**



Protective gloves.
Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye/face protection**



Safety glasses with side-shields conforming to EN166.
Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).



Tightly sealed goggles conforming to EN166.

Use visor in combination with goggles.

- **Body protection:**



Protective work clothing

Do not get on skin or clothing. Wear clothing and footwear that cannot be penetrated by the product. Suitable protective equipment may include: Chemical resistant boots, Chemical resistant apron, Full chemical protective suit with a hood, Chemical protective suit consisting of a jacket and trousers. The jacket should be buttoned up to the neck, sleeves sealed at the gloves, and trouser legs worn outside the boots. These precautions are required to prevent the clothing from accidentally trapping product against the skin.

- **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.
- **Risk management measures** The operators shall be instructed adequately.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Physical state	Liquid
· Colour:	Amber coloured
· Odour:	Ammonia-like
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	> 200 °C
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	> 100 °C
· Auto-ignition temperature:	380 °C
· Decomposition temperature:	Not determined.
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic:	Not determined.
· Solubility	
· water:	Not miscible or difficult to mix.
· Partition coefficient n-octanol/water (log value)	Not determined.

(Contd. on page 6)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 5)

<ul style="list-style-type: none"> · Vapour pressure: · Density and/or relative density · Density at 20 °C: · Relative density · Vapour density 	<ul style="list-style-type: none"> Not determined. 1 g/cm³ Not determined. Not determined.
<ul style="list-style-type: none"> · 9.2 Other information · Appearance: · Form: · Important information on protection of health and environment, and on safety. · Ignition temperature: · Explosive properties: · Change in condition · Evaporation rate 	<ul style="list-style-type: none"> Viscous Product is not self-igniting. Product does not present an explosion hazard. Not determined.
<ul style="list-style-type: none"> · Information with regard to physical hazard classes · Explosives · Flammable gases · Aerosols · Oxidising gases · Gases under pressure · Flammable liquids · Flammable solids · Self-reactive substances and mixtures · Pyrophoric liquids · Pyrophoric solids · Self-heating substances and mixtures · Substances and mixtures, which emit flammable gases in contact with water · Oxidising liquids · Oxidising solids · Organic peroxides · Corrosive to metals · Desensitised explosives 	<ul style="list-style-type: none"> Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable Not applicable

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:**
 - Strong acids.
 - Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
 - Carbon monoxide and carbon dioxide
 - Nitrogen oxides (NO_x)
 - Formaldehyde

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:		
ATE (Acute Toxicity Estimates)		
Oral	LD50	7,058.8 mg/kg
Inhalative	LC50/4 h	220 mg/l
CAS: 100-51-6 benzyl alcohol		
Oral	LD50	1,200 mg/kg (ATE)
		1,620 mg/kg (rat)
CAS: 80-05-7 bisphenol A		
Oral	LD50	3,250 mg/kg (rat)
Dermal	LD50	3,000 mg/kg (rabbit)

(Contd. on page 7)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 6)

CAS: 112-24-3 3,6-diazaoctanethylenediamin		
Oral	LD50	2,500 mg/kg (rat)
Dermal	LD50	805 mg/kg (rabbit)

Primary irritant effect:

Skin corrosion/irritation

Causes severe skin burns and eye damage.

Serious eye damage/irritation

Causes serious eye damage.

Respiratory or skin sensitisation

May cause an allergic skin reaction.

Germ cell mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

May damage fertility.

STOT-single exposure

May cause respiratory irritation.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional toxicological information:

May cause sensitisation in susceptible persons.

Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of oesophagus and stomach.

Inhalation may cause lung oedema, but only after initial corrosive effects on eyes and/or airways have become manifest. The symptoms of lung oedema often do not become manifest until a few hours have passed and they are aggravated by physical effort.

Rest and medical observation are therefore essential. Immediate administration of an appropriate inhalation therapy by a doctor or a person authorized by him/her, should be considered.

11.2 Information on other hazards

Endocrine disrupting properties

CAS: 80-05-7 bisphenol A

List I

SECTION 12: Ecological information

12.1 Toxicity

Aquatic toxicity:

CAS: 100-51-6 benzyl alcohol

EC50 (96 h) 230 mg/l (Bacteria)

EC50 (72 h) 770 mg/l (Algae)

CAS: 25513-64-8 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

EC50 (72 h) 43.5 mg/l (algae)

12.2 Persistence and degradability

Not easily biodegradable

12.3 Bioaccumulative potential

Contains components with the potential to bioaccumulate.

12.4 Mobility in soil

No further relevant information available.

12.5 Results of PBT and vPvB assessment

PBT:

Not applicable.

vPvB:

Not applicable.

12.6 Endocrine disrupting properties

For information on endocrine disrupting properties see section 11.

12.7 Other adverse effects

Remark:

Toxic for fish

Additional ecological information:

General notes:

Toxic for aquatic organisms

Also poisonous for fish and plankton in water bodies.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Water hazard class 3 (German Regulation) (Self-assessment): extremely hazardous for water

Do not allow product to reach ground water, water course or sewage system, even in small quantities.

Danger to drinking water if even extremely small quantities leak into the ground.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Recommendation

Recommended Hierarchy of Controls:

- Minimise waste;

- Reuse if not contaminated;

- Recycle, if possible; or

- Safe disposal (if all else fails).

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact waste processors for recycling information.

(Contd. on page 8)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 7)

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

· **Uncleaned packaging:**

· **Recommendation:**






Do not reuse empty containers - dispose of in accordance with the regulations issued by the appropriate local authorities.

Disposal must be made according to official regulations.

Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating.

Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

SECTION 14: Transport information

<ul style="list-style-type: none"> · 14.1 UN number or ID number · ADR/RID/ADN, IMDG, IATA 	UN2735
<ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR/RID/ADN · IMDG · IATA 	UN2735 AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine), ENVIRONMENTALLY HAZARDOUS AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine), MARINE POLLUTANT AMINES, LIQUID, CORROSIVE, N.O.S. (Reaction products of paraformaldehyde with 4-tert-butylphenol and 1,3-phenylenedimethanamine)
<ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR/RID/ADN <div style="display: flex; align-items: center;">   </div> <ul style="list-style-type: none"> · Class · Label 	8 (C7) Corrosive substances. 8
<ul style="list-style-type: none"> · IMDG <div style="display: flex; align-items: center;">   </div> <ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances. 8
<ul style="list-style-type: none"> · IATA <div style="display: flex; align-items: center;">  </div> <ul style="list-style-type: none"> · Class · Label 	8 Corrosive substances. 8
<ul style="list-style-type: none"> · 14.4 Packing group · ADR/RID/ADN, IMDG, IATA 	II
<ul style="list-style-type: none"> · 14.5 Environmental hazards: · Marine pollutant: · Special marking (ADR/RID/ADN): 	Product contains environmentally hazardous substances: bisphenol A Symbol (fish and tree) Symbol (fish and tree)
<ul style="list-style-type: none"> · 14.6 Special precautions for user · Hazard identification number (Kemler code): · Hazchem Code: · EMS Number: · Segregation groups · Stowage Category 	Warning: Corrosive substances. 80 2X F-A,S-B (SGG18) Alkalis A

(Contd. on page 9)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 8)

· Segregation Code	SG35 Stow "separated from" SGG1-acids
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information:	Amounts up to 5kg or 5L per single or inner package do not require the Environmentally Hazardous mark in accordance with ADR 5.2.1.8.1 and IMDG 2.10.2.7.
· ADR/RID/ADN	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· Transport category	2
· Tunnel restriction code	E
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (REACTION PRODUCTS OF PARAFORMALDEHYDE WITH 4-TERT-BUTYLPHENOL AND 1,3-PHENYLENEDIMETHANAMINE), 8, II, ENVIRONMENTALLY HAZARDOUS

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- Poisons Act

· Regulated explosives precursors
None of the ingredients are listed.
· Regulated poisons
None of the ingredients are listed.
· Reportable explosives precursors
None of the ingredients are listed.
· Reportable poisons
None of the ingredients are listed.

- Control Of Major Accident Hazards Regulations 2015 (COMAH)
- Named dangerous substances - ANNEX I None of the ingredients are listed.
- COMAH category E2
- Qualifying quantity (tonnes) for the application of lower-tier requirements 200 t
- Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t

- National regulations:

· Substances of very high concern (SVHC) according to UK REACH
CAS: 80-05-7 bisphenol A

- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.
This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

- Relevant phrases

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H332 Harmful if inhaled.
H335 May cause respiratory irritation.
H360F May damage fertility.
H361f Suspected of damaging fertility.
H400 Very toxic to aquatic life.
H411 Toxic to aquatic life with long lasting effects.

(Contd. on page 10)

Safety Data Sheet

according to UK REACH (SI 2020/1577) as amended

Printing date 18.07.2025

Version number 1

Revision: 18.07.2025

Trade name: PermaSEAL PRO One Coat DPM – Hardener

(Contd. of page 9)

H412 Harmful to aquatic life with long lasting effects.

· Training hints

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· Department issuing SDS: Product safety department.**· Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

DNEL: Derived No-Effect Level (UK REACH)

PNEC: Predicted No-Effect Concentration (UK REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Acute Tox. 4: Acute toxicity – Category 4

Skin Corr. 1B: Skin corrosion/irritation – Category 1B

Skin Corr. 1C: Skin corrosion/irritation – Category 1C

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Skin Sens. 1: Skin sensitisation – Category 1

Skin Sens. 1A: Skin sensitisation – Category 1A

Skin Sens. 1B: Skin sensitisation – Category 1B

Repr. 1B: Reproductive toxicity – Category 1B

Repr. 2: Reproductive toxicity – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard – Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3